

Work Order ID 78021 -1

\*78021\*

Page 1

December-23-11 8:41:44 AM

Item ID: D212-580-041

Revision ID:

Item Name: Cargo Mirror Assembly, 8 inch Round

Start Date: 12/23/11

Start Qty: 2.00 Split

\*2\*

Required Date: 12/23/11

Req'd Qty: 2.00 1

\*2\*

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2161

B2

IIN-D212-580-1

A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D212-580-041 CHG004

160

Pick Kit

0.00

\*160\*

Packaging

Memo

0.00

Packaging

\*N900040100\*

Setup Start

\*NS1\*

Stop

\*NS2\*

Cust Item ID:

Customer:

M.C.S 11/12/23  
(2)

8 11/12/23

11/12/23 sl (2)

**Work Order ID 78021****\*78021\***

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December-23-11 8:41:44 AM

Item ID: D212-580-041

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Cargo Mirror Assembly, 8 inch Round

Start Date: 12/23/11 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 12/23/11 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Run Start **\*NR1\***

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop **\*NR2\***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

QC4- 100% Inspect kits for completeness

0.00

**\*170\***

QC

Memo

0.00

Quality Control

8/11/23

(H)

180

Packaging

0.00

**\*180\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D212-580-041 Location: 71 PPP Rev: A

11/12/28 P D

190

QC21- Final Inspection - Work Order Release

0.00

**\*190\***

QC

Memo

0.00

Quality Control

11/12/28 A

11-12-28 G

# Picklist Print

December-23-11 8:41:43 AM

Page 1

Work Order ID: 78021

Parent Item: D212-580-041

Parent Item Name: Cargo Mirror Assembly, 8 inch Round

Start Date: 12/23/11

Required Date: 12/23/11

Start Qty: 2.00

Required Qty: 2.00

## Comments:

IPP Rev:H Removed D2013-3/-4 06-03-22 JLM

IPP REV:I AS PER ECN10-611 10-09-07 JLM VERIFIED

BY:DD

642 DD VERF:JLM

IPP rev:J 10.11.22 AS PER ECN10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>D3439-101</b> Mirror Assembly 8"		Manufactured	No			100	Each	2.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST228		2							
				73801		2							
<b>D2161-212</b> Mirror Bracket, 212		Manufactured	No			100	Each	0.0000	1	2			
<b>MS20426AD3-4</b> RIVET		Purchased	No			100	Each	4,458.0000	8	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST316		4458							
				104374		1094							
				110398		3364							
<b>D4164-041</b> Nut Plate Adapter Assembly		Manufactured	No			100	Each	56.0000	4	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST135		56							
				69475		8							
				73329		48							
<b>MS27039-1-08</b> Screw		Purchased	No			100	Each	1,251.0000	4	11/12/23			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST291		1251							
				117423		77							
				118910		226							
				119075		448							
				119109		500							

## 4.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

\* PARTS ARE INCLUDED WITH D3439-101 MIRROR

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Revision: A  
Date: 10.07.20